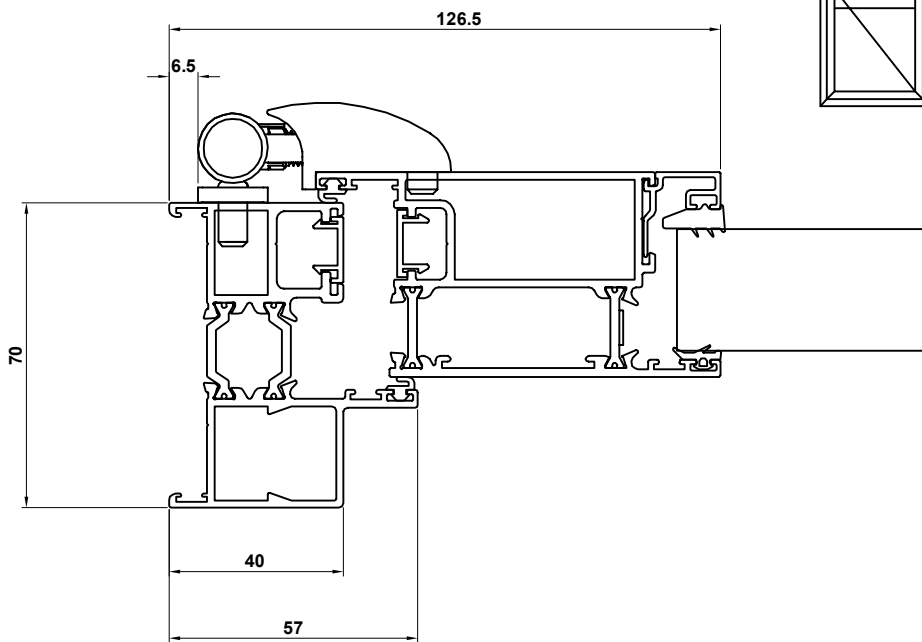


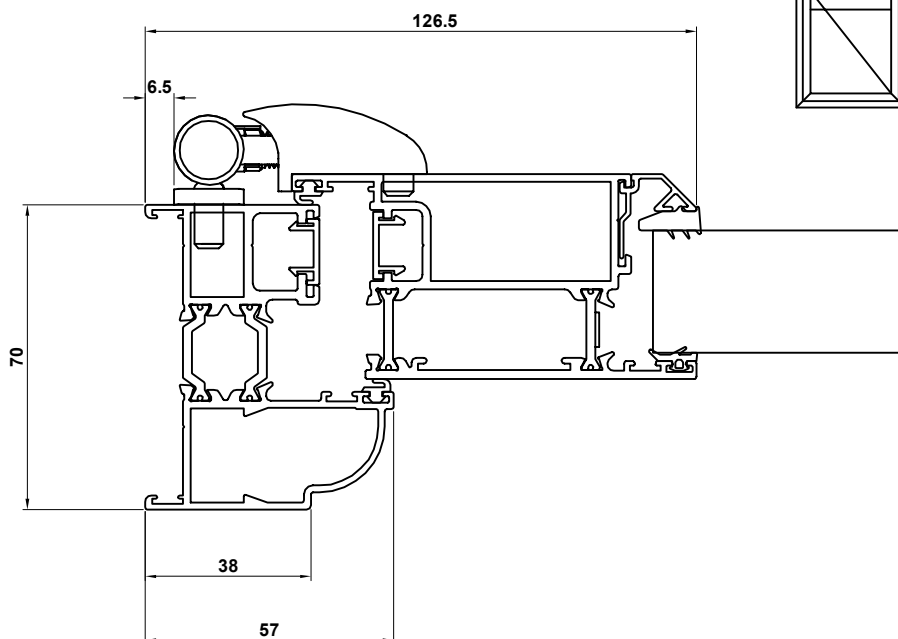
## ALITHERM PLUS DOOR ASSEMBLY DETAILS OPEN IN - SINGLE DOOR - INTERNALLY GLAZED

### Contemporary Frame



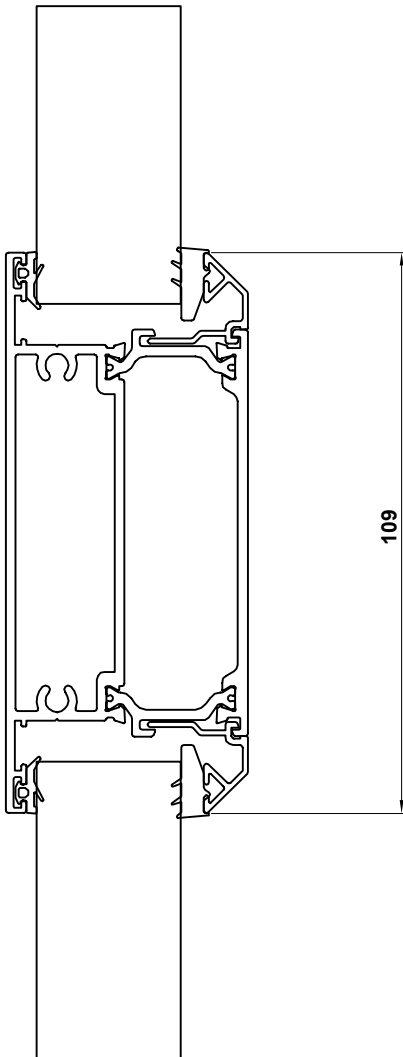
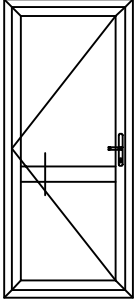
- ETD017 - Outer Frame
- ETD024N - Z Sash
- ETC161 - 28mm Glazing Bead

### Classic-AI Frame

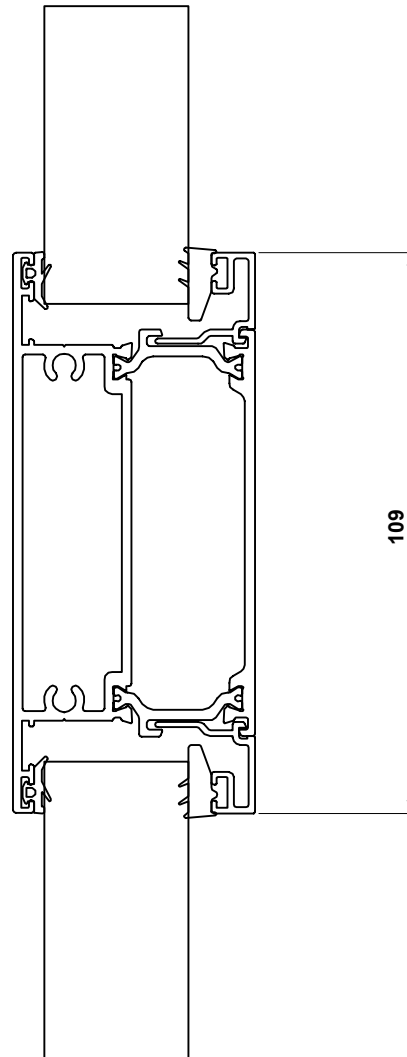


- ETD015 - Outer Frame
- ETD024N - Z Sash
- ETC164 - 28mm Glazing Bead

## ALITHERM PLUS DOOR ASSEMBLY DETAILS OPEN IN - SINGLE DOOR - INTERNALLY GLAZED - MIDRAIL



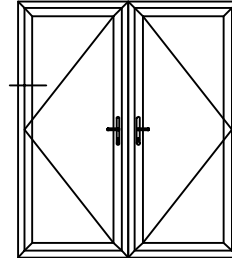
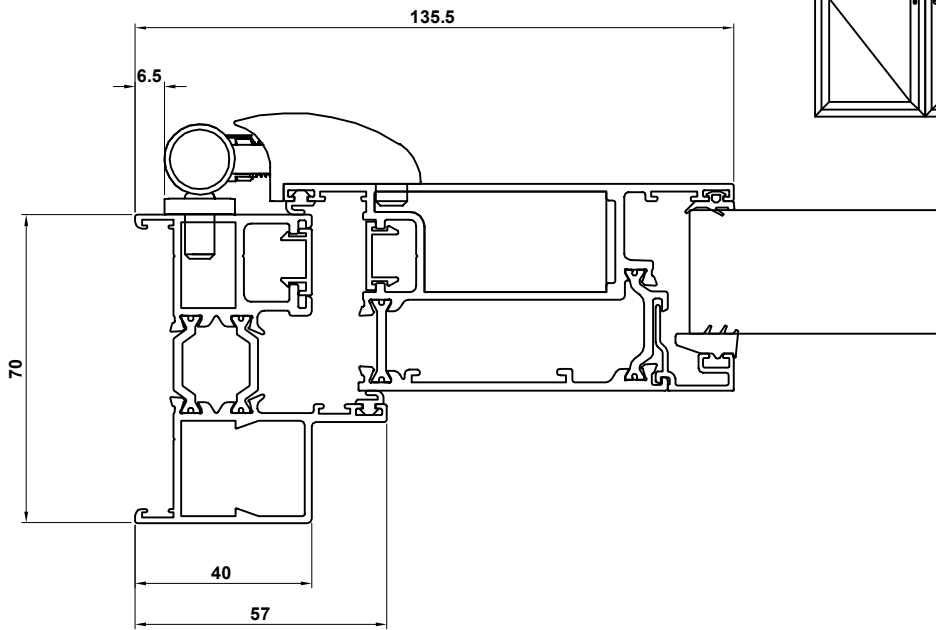
**ETD030** - Midrail  
**ETC164** - 28mm Glazing Bead



**ETD030** - Midrail  
**ETC161** - 28mm Glazing Bead

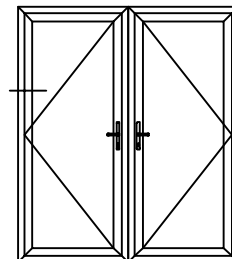
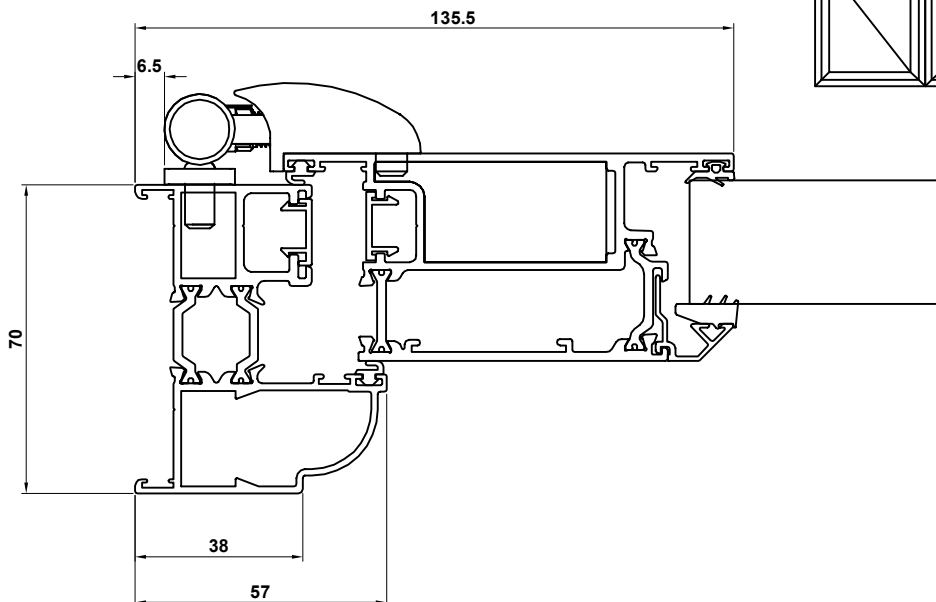
## ALITHERM PLUS DOOR ASSEMBLY DETAILS OPEN OUT - DOUBLE DOOR - INTERNALLY GLAZED

### Contemporary Frame



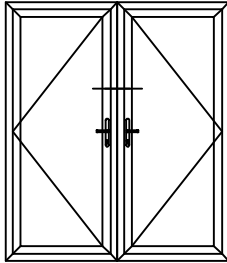
ETD017 - Outer Frame  
ETD025N - T Sash  
ETC161 - 28mm Glazing Bead

### Classic-Al Frame

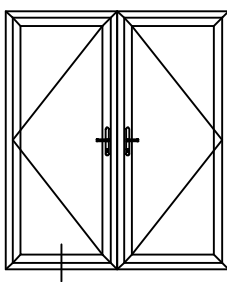
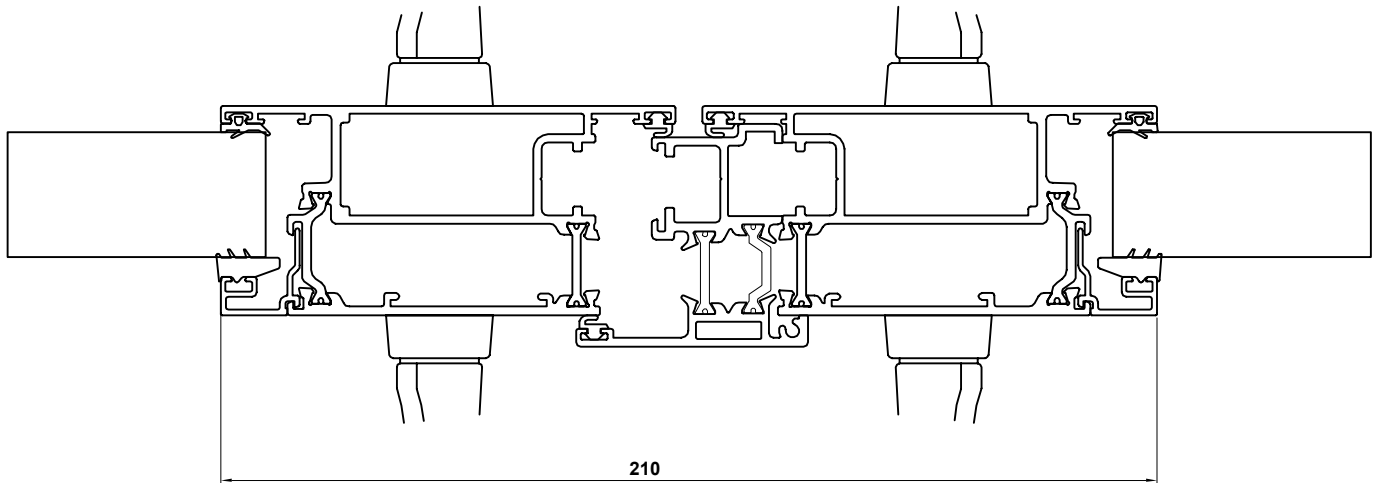


ETD015 - Outer Frame  
ETD025N - T Sash  
ETC164 - 28mm Glazing Bead

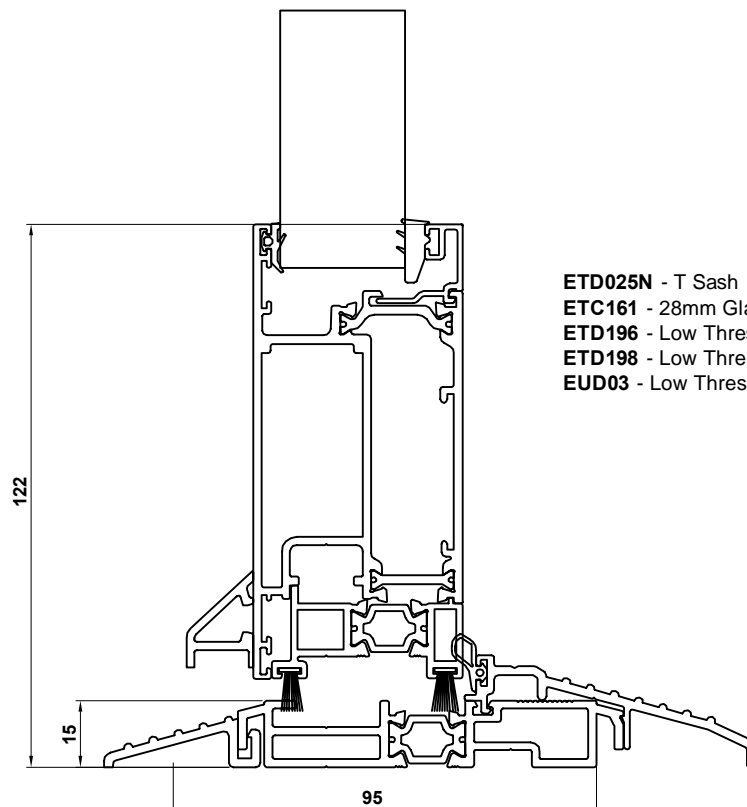
## ALITHERM PLUS DOOR ASSEMBLY DETAILS OPEN OUT - DOUBLE DOORS - INTERNALLY GLAZED



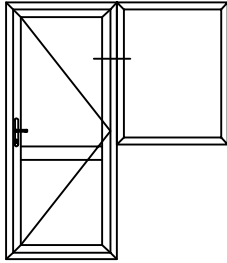
**ETD025N** - T Sash  
**ETD048** - Dummy Mullion  
**ETC161** - 28mm Glazing Bead



**ETD025N** - T Sash  
**ETC161** - 28mm Glazing Bead  
**ETD196** - Low Threshold  
**ETD198** - Low Threshold Rebate  
**EUD03** - Low Threshold Ramp



## ALITHERM PLUS DOOR ASSEMBLY DETAILS - COUPLERS

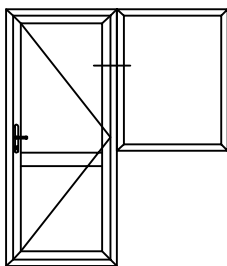
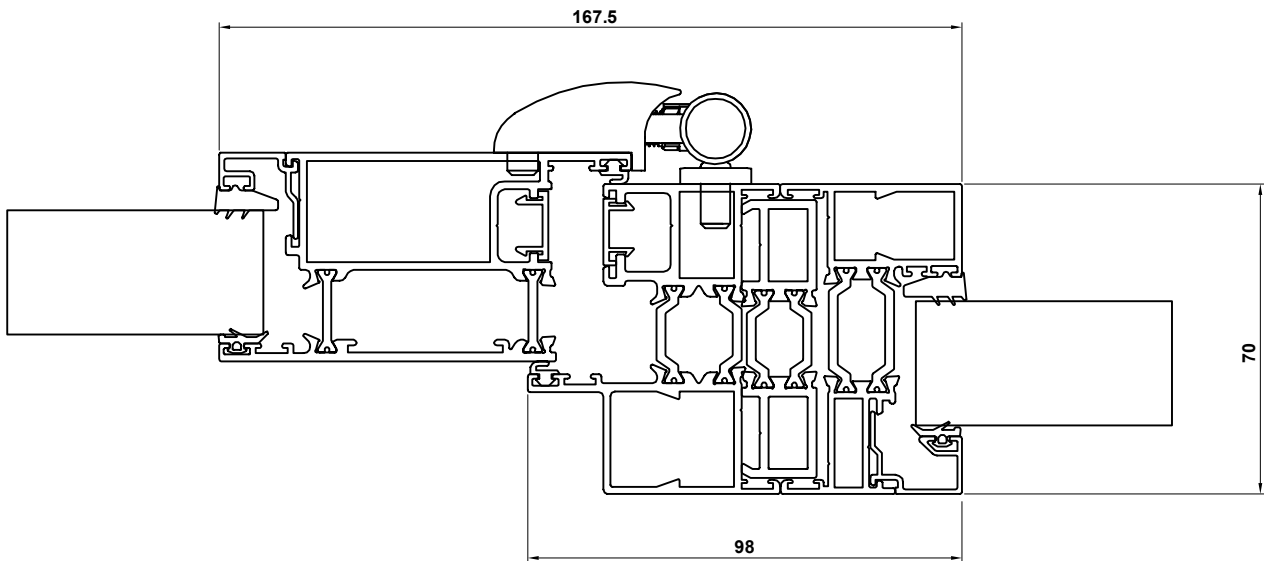


**Hidden Coupler**

**ETD017** - Outer Frame  
**ETD024N** - Z Sash  
**ETC161** - 28mm Glazing Bead

**ETD052** - Outer Frame Coupler

**ZSB169** - Outer Frame  
**ETC371** - 28mm Glazing Bead



**Heavy Duty 25mm Coupler**

**ETD017** - Outer Frame  
**ETD024N** - Z Sash  
**ETC161** - 28mm Glazing Bead

**ETD517** - Coupler

**ZSB169** - Outer Frame  
**ETC371** - 28mm Glazing Bead

